

IMPORTANT **PLEASE READ** **BEFORE INSTALLATION**

DO NOT OVER-TIGHTEN LINES.

WHEN REMANUFACTURING RACK AND PINIONS, ALL UNITS ARE STRIPPED AND INSPECTED FOR WEAR AND THEN SEALS AND WORN PARTS ARE REPLACED WITH PARTS THAT MEET OR EXCEED OEM SPECIFICATIONS. NEXT, ALL UNITS ARE PRESSURE TESTED, WHICH MEANS ALL PORTS MUST BE IN EXCELLENT SHAPE FOR THESE TESTS TO BE COMPLETED. THEY DO NOT LEAVE THE FACTORY STRIPPED OR BROKEN!

ALL FITTING OR ADAPTORS TORQUE LBS. ARE NOT TO EXCEED 20 FT. LBS OR CONFIRM OEM SPECIFICATIONS.

BE ADVISED, SOME FITTINGS ARE DESIGNED TO SWIVEL AFTER TIGHTENING.

THEREFORE - WARRANTY CREDIT WILL **NOT** BE ISSUED FOR RACKS RETURNED WITH STRIPPED PORTS OR CRACKED PORT HOUSINGS DUE TO OVER TIGHTENING DURING INSTALLATION!!!